

SimSpray 2 Project Settings

| AIR-ASSISTED AIRLESS | | | | | | | | | | | | | | | | | | | | |
|--------------------------------------|------------|----------|--------------------|-----------|----------|----------------------|-----------|----------|---------------------|-----------|----------|--------------|-----------|----------|-----------------------|-----------|----------|------------------|-----------|----------|
| PART | COAT | TIP SIZE | AIR PRESSURE (psi) | | | FLUID PRESSURE (psi) | | | MIL THICKNESS (mil) | | | SPEED (ft/s) | | | DISTANCE TO PART (in) | | | TRAVEL ANGLE (°) | | |
| | | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Car Door | 1 - Color | 313 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 313 | 9 | 4 | 2 | 900 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Car Hood | 1 - Color | 415 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 415 | 9 | 4 | 2 | 900 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Car Fender | 1 - Color | 313 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.25 | 1.5 | 1 | 0.5 | 12 | 3 | 2.1 | 90 | 30 | 22.5 |
| | 2 - Clear | 313 | 9 | 4 | 2 | 900 | 250 | 150 | 4.5 | 2.2 | 1.4 | 1.5 | 1 | 0.5 | 12 | 3 | 2.1 | 90 | 30 | 22.5 |
| Gas Tank | 1 - Color | 311 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.5 | 1.5 | 1 | 0.75 | 12 | 3 | 2.1 | 90 | 50 | 37.5 |
| | 2 - Clear | 311 | 9 | 4 | 2 | 900 | 250 | 150 | 4.5 | 2.2 | 1.75 | 1.5 | 1 | 0.75 | 12 | 3 | 2.1 | 90 | 50 | 37.5 |
| Flat Panel | 1 - Color | 517 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 517 | 9 | 4 | 2 | 900 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Wavy Panel | 1 - Color | 313 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 313 | 9 | 4 | 2 | 900 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Vertical Panel | 1 - Color | 517 | 9 | 4 | 2 | 1100 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 517 | 9 | 4 | 2 | 1100 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| ASTM Panel | 1 - Color | 415 | 9 | 4 | 2 | 1100 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.75 | 12 | 3 | 1.9 | 90 | 35 | 22.5 |
| | 2 - Clear | 415 | 9 | 4 | 2 | 1100 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.75 | 12 | 3 | 1.9 | 90 | 35 | 22.5 |
| ACQPA Panel | 1 - Color | 415 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.435 | 1.5 | 1 | 0.85 | 12 | 3 | 1.9 | 90 | 27.5 | 25 |
| | 2 - Clear | 415 | 9 | 4 | 2 | 900 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.85 | 12 | 3 | 1.9 | 90 | 27.5 | 25 |
| Large Set Panel | 1 - Color | 517 | 9 | 4 | 2 | 1500 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 517 | 9 | 4 | 2 | 1500 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| I-Beam | 1 - Color | 415 | 9 | 4 | 2 | 1500 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Clear | 415 | 9 | 4 | 2 | 1500 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 35 | 17.5 |
| H-Beam | 1 - Color | 415 | 9 | 4 | 2 | 1500 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Clear | 415 | 9 | 4 | 2 | 1500 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 35 | 17.5 |
| Vertical Piece | 1 - Color | 517 | 9 | 4 | 2 | 1800 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 517 | 9 | 4 | 2 | 1800 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Backhoe Bucket | 1 - Color | 415 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.435 | 1.5 | 1 | 0.75 | 12 | 3 | 1.85 | 90 | 35 | 22.5 |
| | 2 - Clear | 415 | 9 | 4 | 2 | 900 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.75 | 12 | 3 | 1.85 | 90 | 35 | 22.5 |
| Bridge Section | 1 - Color | 415 | 9 | 4 | 2 | 1800 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.85 | 12 | 3 | 1.75 | 90 | 35 | 22.5 |
| | 2 - Clear | 415 | 9 | 4 | 2 | 1800 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.85 | 12 | 3 | 1.75 | 90 | 35 | 22.5 |
| Half Barrel | 1 - Color | 415 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.435 | 1.5 | 1 | 0.85 | 12 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Clear | 415 | 9 | 4 | 2 | 900 | 250 | 150 | 4.5 | 2.2 | 1.1 | 1.5 | 1 | 0.85 | 12 | 3 | 1.5 | 90 | 35 | 17.5 |
| AIR-ASSISTED AIRLESS AEROSPACE PARTS | | | | | | | | | | | | | | | | | | | | |
| PART | COAT | TIP SIZE | AIR PRESSURE (psi) | | | FLUID PRESSURE (psi) | | | MIL THICKNESS (mil) | | | SPEED (ft/s) | | | DISTANCE TO PART (in) | | | TRAVEL ANGLE (°) | | |
| | | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Engine Cowling | 1 - Primer | any | 33 | 7 | 7 | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Color | any | 33 | 7 | 7 | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 3 - Color | any | 33 | 7 | 7 | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 1.5 | 90 | 35 | 17.5 |
| Strut Panel | 1 - Primer | any | 33 | 7 | 7 | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 2 | 90 | 35 | 17.5 |
| | 2 - Color | any | 33 | 7 | 7 | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 2 | 90 | 35 | 17.5 |
| | 3 - Color | any | 33 | 7 | 7 | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 2 | 90 | 35 | 17.5 |
| Wing Panel | 1 - Primer | any | 10 | 4 | 4 | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Color | any | 10 | 4 | 4 | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 3 - Clear | any | 10 | 4 | 4 | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Pylon Exterior | 1 - Primer | any | 30 | 4 | 4 | 1700 | 250 | 150 | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Color | any | 30 | 4 | 4 | 1700 | 250 | 150 | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| Pylon Interior | 1 - Primer | any | 30 | 4 | 4 | 1700 | 250 | 150 | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Color | any | 30 | 4 | 4 | 1700 | 250 | 150 | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| AIR-ASSISTED AIRLESS CONVEYOR | | | | | | | | | | | | | | | | | | | | |
| PART | COAT | TIP SIZE | AIR PRESSURE (psi) | | | FLUID PRESSURE (psi) | | | MIL THICKNESS (mil) | | | SPEED (ft/s) | | | DISTANCE TO PART (in) | | | TRAVEL ANGLE (°) | | |
| | | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Car Door | 1 - Color | 313 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Car Hood | 1 - Color | 415 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Car Fender | 1 - Color | 313 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 30 | 22.5 |
| Flat Panel | 1 - Color | 517 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Wavy Panel | 1 - Color | 313 | 9 | 4 | 2 | 900 | 250 | 150 | 4.05 | 2.05 | 1.025 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |

SimSpray 2 Project Settings

| AIRLESS | | | | | | | | | | | | | | | | | | | | |
|-------------------------|------------|----------|--------------------|-----------|----------|----------------------|-----------|----------|---------------------|-----------|----------|--------------|-----------|----------|-----------------------|-----------|----------|------------------|-----------|----------|
| PART | COAT | TIP SIZE | AIR PRESSURE (psi) | | | FLUID PRESSURE (psi) | | | MIL THICKNESS (mil) | | | SPEED (ft/s) | | | DISTANCE TO PART (in) | | | TRAVEL ANGLE (°) | | |
| | | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Flat Panel | 1 - Color | 517 | N/A | N/A | N/A | 1500 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 517 | N/A | N/A | N/A | 1500 | 250 | 150 | 7.05 | 3.55 | 1.775 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Wavy Panel | 1 - Color | 415 | N/A | N/A | N/A | 1500 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.75 | 12 | 3 | 2.1 | 90 | 25 | 17.5 |
| | 2 - Clear | 415 | N/A | N/A | N/A | 1500 | 250 | 150 | 7.05 | 3.55 | 1.9 | 1.5 | 1 | 0.75 | 12 | 3 | 2.1 | 90 | 25 | 17.5 |
| Vertical Panel | 1 - Color | 517 | N/A | N/A | N/A | 1700 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 517 | N/A | N/A | N/A | 1700 | 250 | 150 | 7.05 | 3.55 | 2.4 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| ASTM Panel | 1 - Color | 517 | N/A | N/A | N/A | 1700 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.75 | 12 | 3 | 1.9 | 90 | 35 | 22.5 |
| | 2 - Clear | 517 | N/A | N/A | N/A | 1700 | 250 | 150 | 7.05 | 3.55 | 1.775 | 1.5 | 1 | 0.75 | 12 | 3 | 1.9 | 90 | 35 | 24.5 |
| ACQPA Panel | 1 - Color | 517 | N/A | N/A | N/A | 1500 | 250 | 150 | 6.6 | 3.25 | 2.275 | 1.5 | 1 | 0.85 | 12 | 3 | 1.9 | 90 | 35 | 25 |
| | 2 - Clear | 517 | N/A | N/A | N/A | 1500 | 250 | 150 | 7.05 | 3.55 | 2.275 | 1.5 | 1 | 0.85 | 12 | 3 | 1.9 | 90 | 35 | 25 |
| Large Set Panel | 1 - Color | 517 | N/A | N/A | N/A | 1700 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 517 | N/A | N/A | N/A | 1700 | 250 | 150 | 7.05 | 3.55 | 1.775 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| I-Beam | 1 - Color | 415 | N/A | N/A | N/A | 1700 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.6 | 12 | 3 | 2.1 | 90 | 35 | 18.5 |
| | 2 - Clear | 415 | N/A | N/A | N/A | 1700 | 250 | 150 | 7.05 | 3.55 | 1.775 | 1.5 | 1 | 0.6 | 12 | 3 | 2.1 | 90 | 35 | 18.5 |
| H-Beam | 1 - Color | 415 | N/A | N/A | N/A | 1700 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.6 | 12 | 3 | 2.1 | 90 | 35 | 18.5 |
| | 2 - Clear | 415 | N/A | N/A | N/A | 1700 | 250 | 150 | 7.05 | 3.55 | 1.775 | 1.5 | 1 | 0.6 | 12 | 3 | 2.1 | 90 | 35 | 18.5 |
| Vertical Piece | 1 - Color | 517 | N/A | N/A | N/A | 2100 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 517 | N/A | N/A | N/A | 2100 | 250 | 150 | 7.05 | 3.55 | 1.775 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Bridge Section | 1 - Color | 415 | N/A | N/A | N/A | 2100 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.75 | 12 | 3 | 1.9 | 90 | 35 | 25 |
| | 2 - Clear | 415 | N/A | N/A | N/A | 2100 | 250 | 150 | 7.05 | 3.55 | 1.775 | 1.5 | 1 | 0.75 | 12 | 3 | 1.9 | 90 | 35 | 25 |
| Half Barrel | 1 - Color | 415 | N/A | N/A | N/A | 1500 | 250 | 150 | 6.6 | 3.25 | 2.275 | 1.5 | 1 | 0.85 | 12 | 3 | 1.5 | 90 | 35 | 20.5 |
| | 2 - Clear | 415 | N/A | N/A | N/A | 1500 | 250 | 150 | 7.05 | 3.55 | 2.275 | 1.5 | 1 | 0.85 | 12 | 3 | 1.5 | 90 | 35 | 20.5 |
| AIRLESS AEROSPACE PARTS | | | | | | | | | | | | | | | | | | | | |
| PART | COAT | TIP SIZE | AIR PRESSURE (psi) | | | FLUID PRESSURE (psi) | | | MIL THICKNESS (mil) | | | SPEED (ft/s) | | | DISTANCE TO PART (in) | | | TRAVEL ANGLE (°) | | |
| | | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Engine Cowling | 1 - Primer | any | N/A | N/A | N/A | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Color | any | N/A | N/A | N/A | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 3 - Color | any | N/A | N/A | N/A | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 1.5 | 90 | 35 | 17.5 |
| Strut Panel | 1 - Primer | any | N/A | N/A | N/A | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 2 | 90 | 35 | 17.5 |
| | 2 - Color | any | N/A | N/A | N/A | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 2 | 90 | 35 | 17.5 |
| | 3 - Color | any | N/A | N/A | N/A | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 2 | 90 | 35 | 17.5 |
| Wing Panel | 1 - Primer | any | N/A | N/A | N/A | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Color | any | N/A | N/A | N/A | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 3 - Clear | any | N/A | N/A | N/A | 1700 | 250 | 150 | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Pylon Exterior | 1 - Primer | any | N/A | N/A | N/A | 1700 | 250 | 150 | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Color | any | N/A | N/A | N/A | 1700 | 250 | 150 | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| Pylon Interior | 1 - Primer | any | N/A | N/A | N/A | 1700 | 250 | 150 | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Color | any | N/A | N/A | N/A | 1700 | 250 | 150 | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| AIRLESS CONVEYOR | | | | | | | | | | | | | | | | | | | | |
| PART | COAT | TIP SIZE | AIR PRESSURE (psi) | | | FLUID PRESSURE (psi) | | | MIL THICKNESS (mil) | | | SPEED (ft/s) | | | DISTANCE TO PART (in) | | | TRAVEL ANGLE (°) | | |
| | | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | | |
| Flat Panel | 1 - Color | 517 | N/A | N/A | N/A | 1500 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Wavy Panel | 1 - Color | 415 | N/A | N/A | N/A | 1500 | 250 | 150 | 6.6 | 3.25 | 1.625 | 1.5 | 1 | 0.5 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |

SimSpray 2 Project Settings

| BLASTING | | | | | | | |
|----------------|------|--|--|---------------------|---------------|-----------------------|---------------|
| PART | COAT | DIFFICULTY (MEDIA) | BLAST AND DAMAGE RATE | MIL THICKNESS (mil) | | DISTANCE TO PART (in) | |
| | | | | Setting | Tolerance (±) | Setting | Tolerance (±) |
| ACQPA Panel | 1 | Easy (Sodium Bicarbonate), Medium (Garnet), or Hard (Steel Grit) | Low, Medium, and High, respectively per Difficulty | 3.375 | 1.875 | 21 | 3 |
| ASTM Panel | 1 | Easy (Sodium Bicarbonate), Medium (Garnet), or Hard (Steel Grit) | Low, Medium, and High, respectively per Difficulty | 3.375 | 1.875 | 21 | 3 |
| Bridge Section | 1 | Easy (Sodium Bicarbonate), Medium (Garnet), or Hard (Steel Grit) | Low, Medium, and High, respectively per Difficulty | 3.375 | 1.875 | 21 | 3 |
| Flat Panel | 1 | Easy (Sodium Bicarbonate), Medium (Garnet), or Hard (Steel Grit) | Low, Medium, and High, respectively per Difficulty | 3.375 | 1.875 | 21 | 3 |
| I-Beam | 1 | Easy (Sodium Bicarbonate), Medium (Garnet), or Hard (Steel Grit) | Low, Medium, and High, respectively per Difficulty | 3.375 | 1.875 | 21 | 3 |
| Vertical Panel | 1 | Easy (Sodium Bicarbonate), Medium (Garnet), or Hard (Steel Grit) | Low, Medium, and High, respectively per Difficulty | 3.375 | 1.875 | 21 | 3 |
| Vertical Piece | 1 | Easy (Sodium Bicarbonate), Medium (Garnet), or Hard (Steel Grit) | Low, Medium, and High, respectively per Difficulty | 3.375 | 1.875 | 21 | 3 |
| Wavy Panel | 1 | Easy (Sodium Bicarbonate), Medium (Garnet), or Hard (Steel Grit) | Low, Medium, and High, respectively per Difficulty | 3.375 | 1.875 | 21 | 3 |

SimSpray 2 Project Settings

| HVLP | | | | | | | | | | | | | | | | | | | | |
|------------------------|------------|----------|--------------------|-----------|----------|----------------------|-----------|----------|---------------------|-----------|----------|--------------|-----------|----------|-----------------------|-----------|----------|------------------|-----------|----------|
| PART | COAT | TIP SIZE | AIR PRESSURE (psi) | | | FLUID PRESSURE (psi) | | | MIL THICKNESS (mil) | | | SPEED (ft/s) | | | DISTANCE TO PART (in) | | | TRAVEL ANGLE (°) | | |
| | | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Car Door | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| Car Hood | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| Car Fender | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 2.1 | 90 | 30 | 22.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 2.1 | 90 | 30 | 22.5 |
| Car Bumper | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 1.05 | 1.5 | 1 | 0.75 | 8 | 3 | 1.9 | 90 | 35 | 22.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 1.05 | 1.5 | 1 | 0.75 | 8 | 3 | 1.9 | 90 | 35 | 22.5 |
| Horizontal Car Hood | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 1.05 | 1.5 | 1 | 0.85 | 8 | 3 | 1.5 | 90 | 27.5 | 25 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 1.05 | 1.5 | 1 | 0.85 | 8 | 3 | 1.5 | 90 | 27.5 | 25 |
| Gas Tank | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 1 | 1.5 | 1 | 0.75 | 8 | 3 | 2.1 | 90 | 50 | 37.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 1 | 1.5 | 1 | 0.75 | 8 | 3 | 2.1 | 90 | 50 | 37.5 |
| Motorcycle Fender | 1 - Color | 1 | 30 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 1.05 | 1.5 | 1 | 0.85 | 8 | 3 | 2.1 | 90 | 35 | 22.5 |
| | 2 - Clear | 1 | 30 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 1.05 | 1.5 | 1 | 0.85 | 8 | 3 | 2.1 | 90 | 35 | 22.5 |
| Flat Panel | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| Wavy Panel | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.75 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.75 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| Vertical Panel | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| ASTM Deep T | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| ASTM H-Beam | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.75 | 8 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.75 | 8 | 3 | 1.5 | 90 | 35 | 17.5 |
| ASTM Pipe | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.75 | 8 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.75 | 8 | 3 | 1.5 | 90 | 35 | 17.5 |
| HVLP I-Beam | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.6 | 8 | 3 | 1.65 | 90 | 35 | 18.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.6 | 8 | 3 | 1.65 | 90 | 35 | 18.5 |
| HVLP H-Beam | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 0.75 | 1.5 | 1 | 0.6 | 8 | 3 | 1.65 | 90 | 35 | 18.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 0.75 | 1.5 | 1 | 0.6 | 8 | 3 | 1.65 | 90 | 35 | 18.5 |
| ACQPA Panel Cylinder | 1 - Color | 1 | 35 | 10 | 5 | N/A | N/A | N/A | 3 | 1.5 | 1.05 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 1.05 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| ACQPA Panel Vertical | 1 - Color | 1 | 35 | 10 | 5 | N/A | N/A | N/A | 3 | 1.5 | 1.05 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 1.05 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| ACQPA Panel Horizontal | 1 - Color | 1 | 35 | 10 | 5 | N/A | N/A | N/A | 3 | 1.5 | 1.05 | 1.5 | 1 | 0.5 | 8 | 3 | 1.9 | 90 | 50 | 37.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 1.05 | 1.5 | 1 | 0.5 | 8 | 3 | 1.9 | 90 | 50 | 37.5 |
| Half Barrel | 1 - Color | 1 | 35 | 10 | 5 | N/A | N/A | N/A | 3 | 1.5 | 1.05 | 1.5 | 1 | 0.85 | 8 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 1.05 | 1.5 | 1 | 0.85 | 8 | 3 | 1.5 | 90 | 35 | 17.5 |
| Horizontal Wagon Roof | 1 - Color | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 3 | 1.5 | 1.05 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Clear | 1 | 35 | 10 | 10 | N/A | N/A | N/A | 2.55 | 1.5 | 1.05 | 1.5 | 1 | 0.5 | 8 | 3 | 1.5 | 90 | 25 | 17.5 |
| HVLP AEROSPACE PARTS | | | | | | | | | | | | | | | | | | | | |
| PART | COAT | TIP SIZE | AIR PRESSURE (psi) | | | FLUID PRESSURE (psi) | | | MIL THICKNESS (mil) | | | SPEED (ft/s) | | | DISTANCE TO PART (in) | | | TRAVEL ANGLE (°) | | |
| | | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Engine Cowling | 1 - Primer | any | 33 | 7 | 7 | N/A | N/A | N/A | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Color | any | 33 | 7 | 7 | N/A | N/A | N/A | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 3 - Color | any | 33 | 7 | 7 | N/A | N/A | N/A | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 1.5 | 90 | 35 | 17.5 |
| Strut Panel | 1 - Primer | any | 33 | 7 | 7 | N/A | N/A | N/A | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 2 | 90 | 35 | 17.5 |
| | 2 - Color | any | 33 | 7 | 7 | N/A | N/A | N/A | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 2 | 90 | 35 | 17.5 |
| | 3 - Color | any | 33 | 7 | 7 | N/A | N/A | N/A | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 9 | 3 | 2 | 90 | 35 | 17.5 |
| Wing Panel | 1 - Primer | any | 10 | 4 | 4 | N/A | N/A | N/A | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 2 - Color | any | 10 | 4 | 4 | N/A | N/A | N/A | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| | 3 - Clear | any | 10 | 4 | 4 | N/A | N/A | N/A | 2 | 1.12 | 1 | 1.5 | 1 | 0.8 | 12 | 3 | 1.5 | 90 | 25 | 17.5 |
| Pylon Exterior | 1 - Primer | any | 30 | 4 | 4 | N/A | N/A | N/A | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Color | any | 30 | 4 | 4 | N/A | N/A | N/A | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| Pylon Interior | 1 - Primer | any | 30 | 4 | 4 | N/A | N/A | N/A | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| | 2 - Color | any | 30 | 4 | 4 | N/A | N/A | N/A | 1 | 0.6 | 0.6 | 1.5 | 1 | 0.8 | 10 | 3 | 1.5 | 90 | 35 | 17.5 |
| HVLP EDGE BLENDING | | | | | | | | | | | | | | | | | | | | |
| PART | COAT | TIP SIZE | AIR PRESSURE (psi) | | | FLUID PRESSURE (psi) | | | MIL THICKNESS (mil) | | | SPEED (ft/s) | | | DISTANCE TO PART (in) | | | TRAVEL ANGLE (°) | | |
| | | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Repair Car Hood | 1 - Color | 1.3 | 35 | 10 | N/A | N/A | N/A | N/A | 3 | 1.5 | N/A | 1.5 | 1 | N/A | 8 | 3 | N/A | 90 | 30 | N/A |
| Repair Car Door-Fender | 1 - Color | 1.3 | 35 | 10 | N/A | N/A | N/A | N/A | 3 | 1.5 | N/A | 1.5 | 1 | N/A | 8 | 3 | N/A | 90 | 30 | N/A |
| Repair Vertical Panel | 1 - Color | 1.3 | 35 | 10 | N/A | N/A | N/A | N/A | 3 | 1.5 | N/A | 1.5 | 1 | N/A | 8 | 3 | N/A | 90 | 30 | N/A |

SimSpray 2 Project Settings

| POWDER COATING | | | | | | | | | | | | | | | | | | | |
|---------------------------|-----------|----------|---------------------|-----------|--------------------------------|-----------|--------------|-----------|--------------|-----------|------------------|-----------|----------|-----------------------|-----------|----------|-----------|-----------|----------|
| PART | COAT | TIP SIZE | POWDER DELIVERY (%) | | TOTAL AIR (Nm ³ /h) | | Current (uA) | | Voltage (kV) | | MIL TARGET (mil) | | | DISTANCE TO PART (in) | | | ANGLE (°) | | |
| | | | Setting | Tolerance | Setting | Tolerance | Setting | Tolerance | Setting | Tolerance | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | | | | | | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Acute Crease | 1 - Color | Any | 50 | 10 | 50 | 10 | 60 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Flat Panel | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| L Channels | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Panel Sampler | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Propeller | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Quarter Box Front | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| U Channel Large | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| U Channel Small | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Vertical Panel with Holes | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Wavy Panel | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| POWDER COATING CONVEYOR | | | | | | | | | | | | | | | | | | | |
| PART | COAT | TIP SIZE | POWDER DELIVERY (%) | | TOTAL AIR (Nm ³ /h) | | Current (uA) | | Voltage (kV) | | MIL TARGET (mil) | | | DISTANCE TO PART (in) | | | ANGLE (°) | | |
| | | | Setting | Tolerance | Setting | Tolerance | Setting | Tolerance | Setting | Tolerance | Setting | Tolerance | | Setting | Tolerance | | Setting | Tolerance | |
| | | | | | | | | | | | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) | | Easy (±) | Hard (±) |
| Acute Crease | 1 - Color | Any | 50 | 10 | 50 | 10 | 60 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Flat Panel | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| L Channels | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Panel Sampler | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Quarter Box Back | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Quarter Box Front | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| U Channel Large | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| U Channel Small | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Vertical Panel with Holes | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |
| Wavy Panel | 1 - Color | Any | 50 | 10 | 50 | 10 | 50 | 10 | 65 | 1.5 | 2.55 | 1.5 | 0.75 | 8 | 3 | 2 | 90 | 25 | 15 |